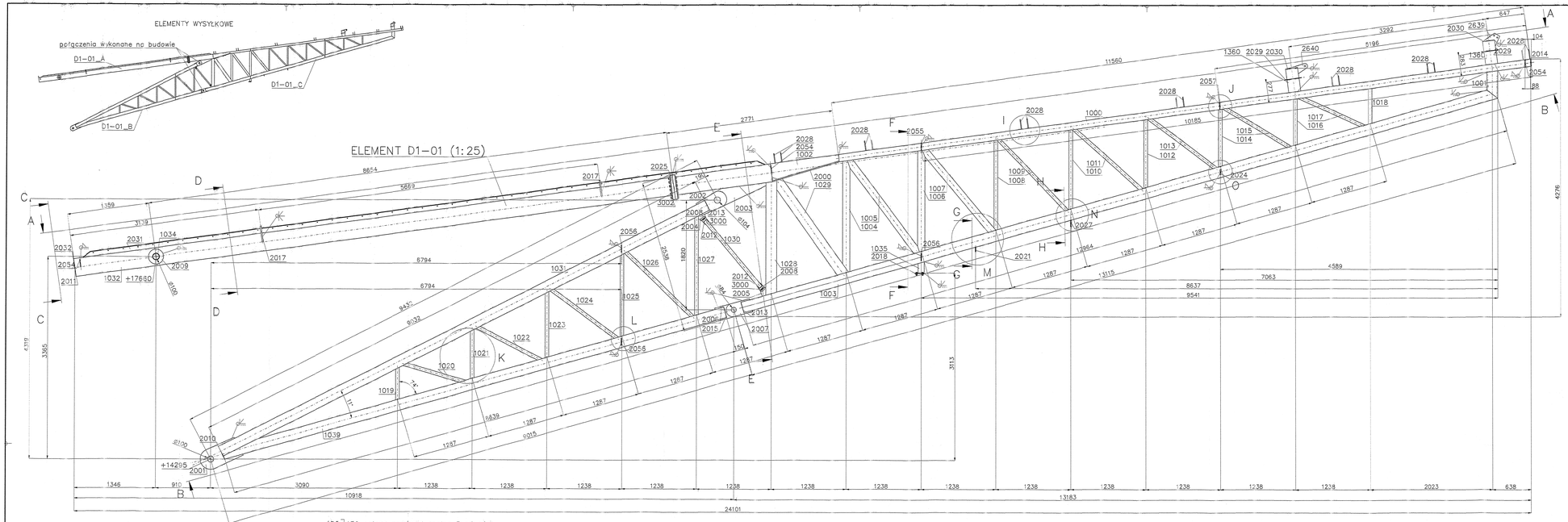
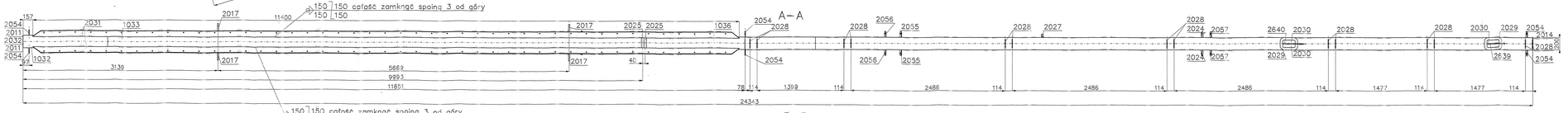
ELEMENT D1–01 (1:25)

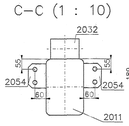




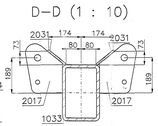
A–A

B–B

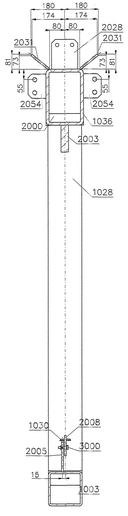
C–C (1 : 10)



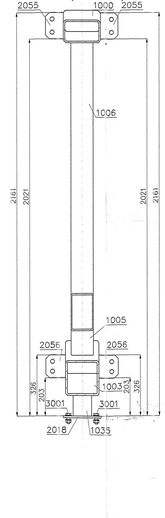
D–D (1 : 10)



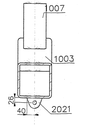
E–E (1 : 10)



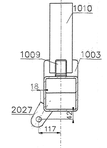
F–F (1 : 10)



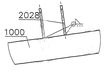
G–G (1 : 10)



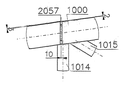
H–H (1 : 10)



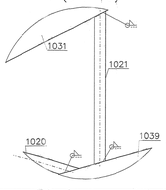
I (1 : 10)



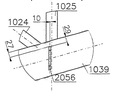
J (1 : 10)



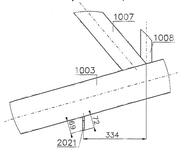
K (1 : 10)



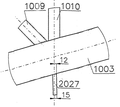
L (1 : 10)



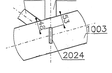
M (1 : 10)



N (1 : 10)



O (1 : 10)



El.	NO.	SPIS	DŁUGOŚĆ	SZT.	MASA/SZT.	MASA MATERIAŁ
D1–01		ELEMENT D1–		1	4615.7	4615.7
D1–01	1000	SHS 260x260x12 x268	11560	1	431.4	431.4
D1–01	1001	SHS 80x80x5 x310	1360	1	19.5	19.5
D1–01	1002	BL 15x240	1150	1	68.2	68.2
D1–01	1003	SHS 260x260x12 x316	1360	2	84.5	169.0
D1–01	1004	BL 15x240	1360	1	77.2	77.2
D1–01	1005	BL 15x240	1366	2	77.5	154.9
D1–01	1006	BL 40x240	1012	2	53.7	53.7
D1–01	1007	BL 10x240	1147	2	21.6	43.2
D1–01	1008	BL 10x240	1164	1	7.0	7.0
D1–01	1009	BL 40x240	427	2	28.1	28.1
D1–01	1010	BL 40x240	427	2	19.1	38.2
D1–01	1011	SHS 80x80x5 x310	12564	1	67.01	67.01
D1–01	1012	SHS 260x260x12 x240	1245	1	10.6	10.6
D1–01	1013	SHS 260x260x12 x240	1245	1	10.1	10.1
D1–01	1014	SHS 260x260x12 x240	1583	1	13.2	13.2
D1–01	1015	SHS 260x260x12 x240	1583	1	13.2	13.2
D1–01	1016	SHS 260x260x12 x240	1583	1	13.2	13.2
D1–01	1017	SHS 260x260x12 x240	1583	1	13.2	13.2
D1–01	1018	SHS 260x260x12 x240	1583	1	13.2	13.2
D1–01	1019	SHS 260x260x12 x63	1312	1	8.9	8.9
D1–01	1020	SHS 260x260x12 x63	1312	1	8.9	8.9
D1–01	1021	SHS 260x260x12 x63	1438	1	11.8	11.8
D1–01	1022	SHS 260x260x12 x63	1438	1	10.2	10.2
D1–01	1023	SHS 260x260x12 x63	1438	1	10.1	10.1
D1–01	1024	SHS 260x260x12 x63	1438	1	10.1	10.1
D1–01	1025	SHS 260x260x12 x63	1438	1	10.1	10.1
D1–01	1026	SHS 260x260x12 x63	1438	1	10.1	10.1
D1–01	1027	SHS 260x260x12 x63	1438	1	10.1	10.1
D1–01	1028	SHS 260x260x12 x63	1438	1	10.1	10.1
D1–01	1029	SHS 260x260x12 x63	1438	1	10.1	10.1
D1–01	1030	SHS 260x260x12 x63	1438	1	10.1	10.1
D1–01	1031	SHS 260x260x12 x63	1438	1	10.1	10.1
D1–01	1032	SHS 260x260x12 x63	1438	1	10.1	10.1
D1–01	1033	SHS 260x260x12 x63	1438	1	10.1	10.1
D1–01	1034	SHS 260x260x12 x63	1438	1	10.1	10.1
D1–01	1035	SHS 260x260x12 x63	1438	1	10.1	10.1
D1–01	1036	SHS 260x260x12 x63	1438	1	10.1	10.1
D1–01	1037	SHS 260x260x12 x63	1438	1	10.1	10.1
D1–01	1038	SHS 260x260x12 x63	1438	1	10.1	10.1
D1–01	1039	SHS 260x260x12 x63	1438	1	10.1	10.1
D1–01	2000	BL 15x240	1245	2	16.7	33.4
D1–01	2001	BL 15x240	1245	2	16.7	33.4
D1–01	2002	BL 15x240	1245	2	16.7	33.4
D1–01	2003	BL 15x240	1245	2	16.7	33.4
D1–01	2004	BL 15x240	1245	2	16.7	33.4
D1–01	2005	BL 15x240	1245	2	16.7	33.4
D1–01	2006	BL 15x240	1245	2	16.7	33.4
D1–01	2007	BL 15x240	1245	2	16.7	33.4
D1–01	2008	BL 15x240	1245	2	16.7	33.4
D1–01	2009	BL 15x240	1245	2	16.7	33.4
D1–01	2010	BL 15x240	1245	2	16.7	33.4
D1–01	2011	BL 15x240	1245	2	16.7	33.4
D1–01	2012	BL 15x240	1245	2	16.7	33.4
D1–01	2013	BL 15x240	1245	2	16.7	33.4
D1–01	2014	BL 15x240	1245	2	16.7	33.4
D1–01	2015	BL 15x240	1245	2	16.7	33.4
D1–01	2016	BL 15x240	1245	2	16.7	33.4
D1–01	2017	BL 15x240	1245	2	16.7	33.4
D1–01	2018	BL 15x240	1245	2	16.7	33.4
D1–01	2019	BL 15x240	1245	2	16.7	33.4
D1–01	2020	BL 15x240	1245	2	16.7	33.4
D1–01	2021	BL 15x240	1245	2	16.7	33.4
D1–01	2022	BL 15x240	1245	2	16.7	33.4
D1–01	2023	BL 15x240	1245	2	16.7	33.4
D1–01	2024	BL 15x240	1245	2	16.7	33.4
D1–01	2025	BL 15x240	1245	2	16.7	33.4
D1–01	2026	BL 15x240	1245	2	16.7	33.4
D1–01	2027	BL 15x240	1245	2	16.7	33.4
D1–01	2028	BL 15x240	1245	2	16.7	33.4
D1–01	2029	BL 15x240	1245	2	16.7	33.4
D1–01	2030	BL 15x240	1245	2	16.7	33.4
D1–01	2031	BL 15x240	1245	2	16.7	33.4
D1–01	2032	BL 15x240	1245	2	16.7	33.4
D1–01	2033	BL 15x240	1245	2	16.7	33.4
D1–01	2034	BL 15x240	1245	2	16.7	33.4
D1–01	2035	BL 15x240	1245	2	16.7	33.4
D1–01	2036	BL 15x240	1245	2	16.7	33.4
D1–01	2037	BL 15x240	1245	2	16.7	33.4
D1–01	2038	BL 15x240	1245	2	16.7	33.4
D1–01	2039	BL 15x240	1245	2	16.7	33.4
D1–01	2040	BL 15x240	1245	2	16.7	33.4
D1–01	2041	BL 15x240	1245	2	16.7	33.4
D1–01	2042	BL 15x240	1245	2	16.7	33.4
D1–01	2043	BL 15x240	1245	2	16.7	33.4
D1–01	2044	BL 15x240	1245	2	16.7	33.4
D1–01	2045	BL 15x240	1245	2	16.7	33.4
D1–01	2046	BL 15x240	1245	2	16.7	33.4
D1–01	2047	BL 15x240	1245	2	16.7	33.4
D1–01	2048	BL 15x240	1245	2	16.7	33.4
D1–01	2049	BL 15x240	1245	2	16.7	33.4
D1–01	2050	BL 15x240	1245	2	16.7	33.4
D1–01	2051	BL 15x240	1245	2	16.7	33.4
D1–01	2052	BL 15x240	1245	2	16.7	33.4
D1–01	2053	BL 15x240	1245	2	16.7	33.4
D1–01	2054	BL 15x240	1245	2	16.7	33.4
D1–01	2055	BL 10x95	140	2	1.0	2
D1–01	2056	BL 20x85	149	1	1.4	1.4
D1–01	3000	M27/115 S.S. 2o-ek DIN/7990	–	15	–	0
D1–01	3000i	M12/45 S.S. 2o-ek DIN/7990	–	4	–	0
D1–01	3001	M16/45 S.S. 2o-ek DIN/7990	–	4	–	0
D1–01	1035	SHS 80x80x5 x310	8650	1	434.8	434.8
D1–01	2018	BL 15x132	331	1	3.2	3.2
D1–01	2019	BL 10x132	381	1	3.1	3.1
D1–01	2057	BL 15x80	200	2	0.2	0.2
D1–01	2055	BL 10x95	140	2	1.0	2
D1–01	2056	BL 20x85	149	1	1.4	1.4

UWAGI:
1. Stal konstrukcyjna wg wykazu.
2. Klasa konstrukcji EXC3.
3. Kryterium akceptacji jakości spoin – Poziom B
4. Połączenia spawane – jeśli nie podano inaczej:
   – spoiny wykonać na długości przyległania,
   – spoiny czołowe wykonać na pełny przekrój,
   – spoiny pachwinowe wykonać jako ciągłe, obustronne jako 0,5t
   – blachy czołowe łączyć ze stalą profilowaną siodłu V na pełny przekrój.
5. Przyjęto technologię do spawania wg zaleceń technologa zgodnie z PN–EN 1090–2 i innych powołanych z dostosowaniem do metody spawania.
6. Elementy złączne wg wykazu.
7. Spawać drutem proszkowym (SF–1A/ SM–1A).
8. Antykorozja – karta zabezpieczenia antykorozyjnego.
9. W razie konieczności zweryfikować długość śrub.
10. Rysunek rozpatrywać łącznie z rysunkiem zestawczym konstrukcji.

Zmiany rewizji:
–

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WOJCIECH GIEBIAK
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Tel.(048) 364 81 51, (48) 343 39 13, www.sgsb.com.pl

PROJEKT WYKONAWCZY – KONSTRUKCJA STALOWA			
	Imię i Nazwisko	Nr uprawnień	Podpis
projektant:	mgr inż. Łukasz Dłucik	SLI/4903/POOK/13	
sprawdził:	mgr inż. Joanna Warlusska	–	
Nazwa rysunku:	ELEMENT D1–01	Numer rysunku:	B50–WK–01–01
Skala: 1:25	Nazwa projektu: Projekt warsztatowy konstrukcji stalowej Stadionu piłkarskiego w Radomiu przy ul. Struga.	Data:	21.12.2017
Format: 1350x594		Rev:	REV–A